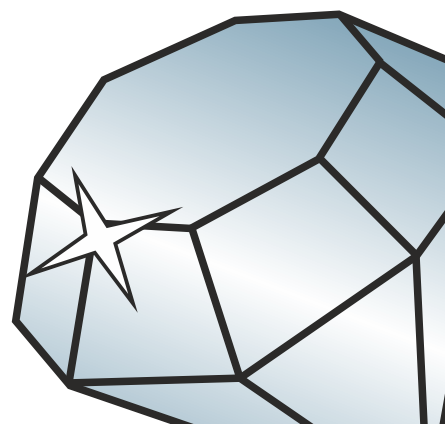


# Hinged Units

## Economy Odd Leg Section Guide



DURATION  
WINDOWS



# Contents



## Parts

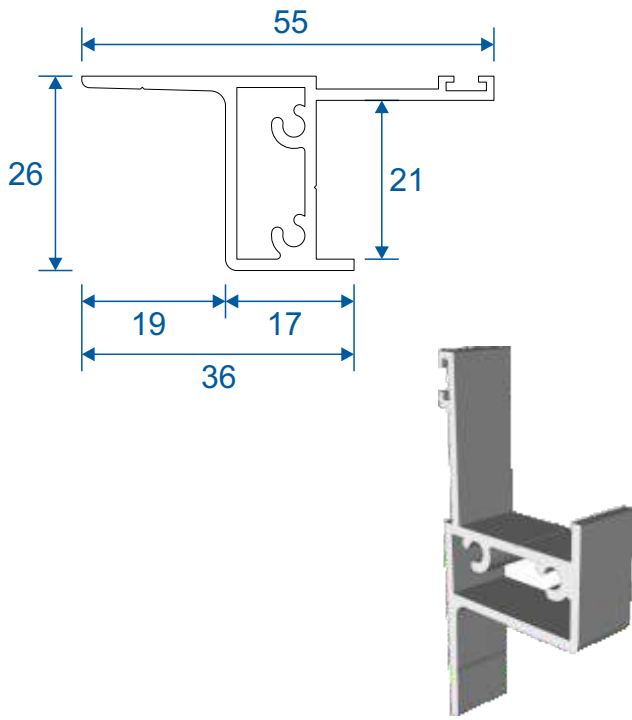
All Parts	3
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## Sections

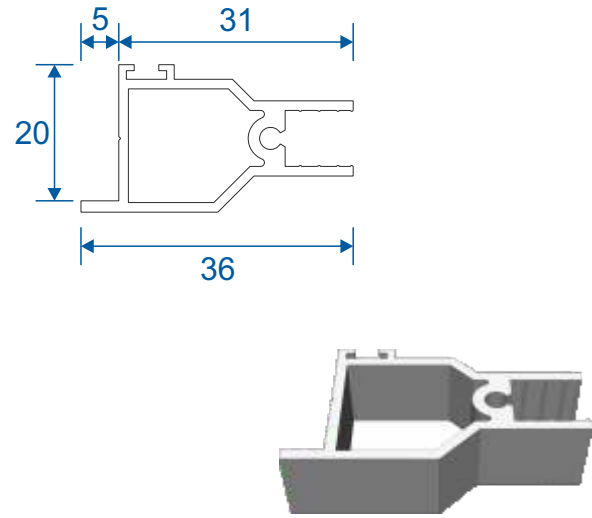
Single Side Hung - Butt Hinged	4
Double Side Hung - Butt Hinged	5
Single Side Hung - Friction Hinged	6
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# Parts

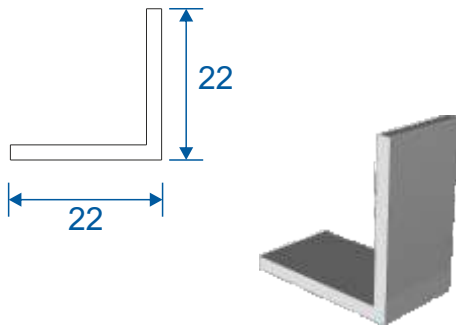
## SG93 - Odd Leg Outer Frame



## SG69 - Hinged Sash

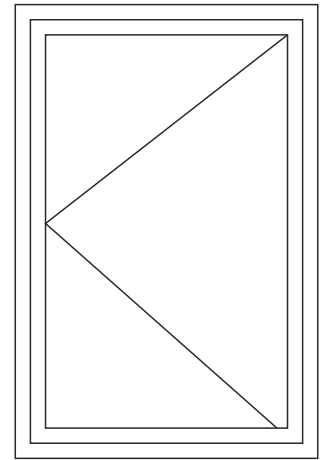
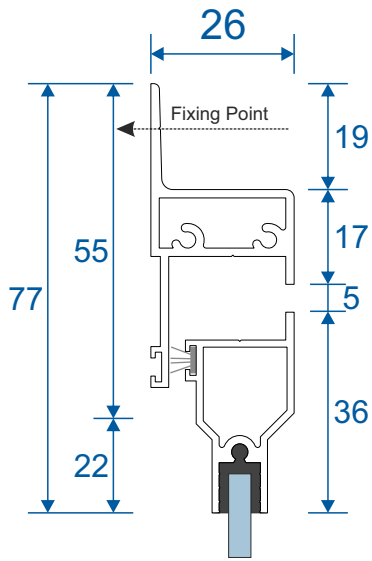


## SG L1 - Meeting Stile

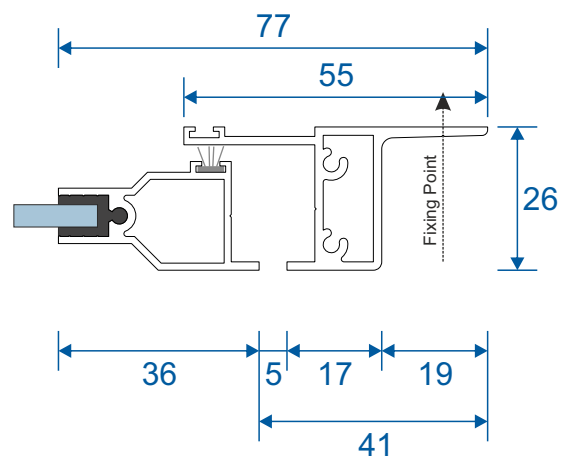
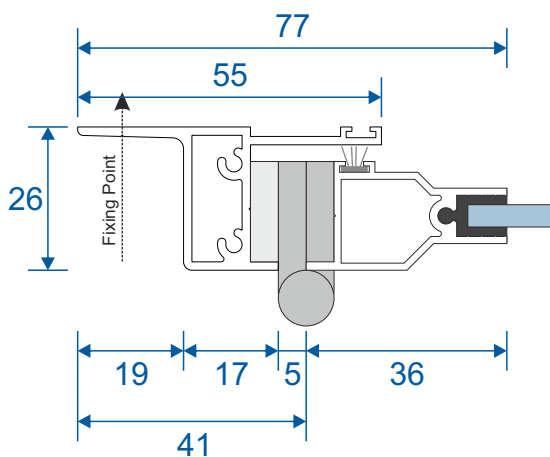
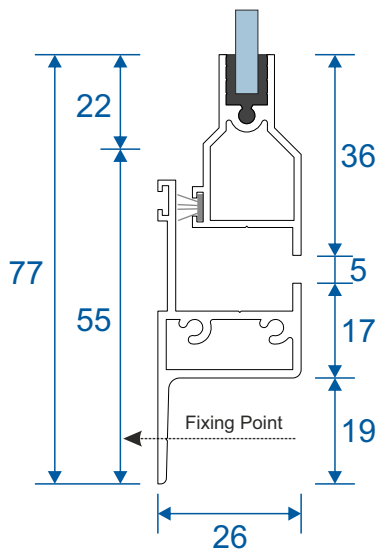


# Frame Sections

## Single Side Hung Butt Hinge Opener - Face Fix

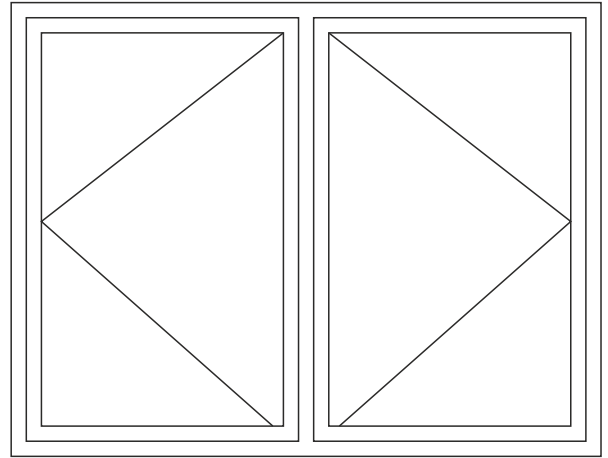
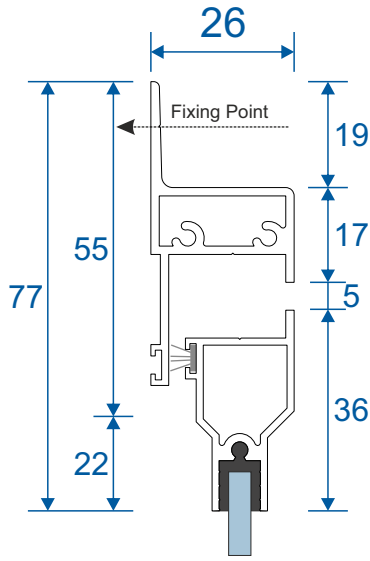


Single Butt Hinged  
Max Opening Angle: 170°±

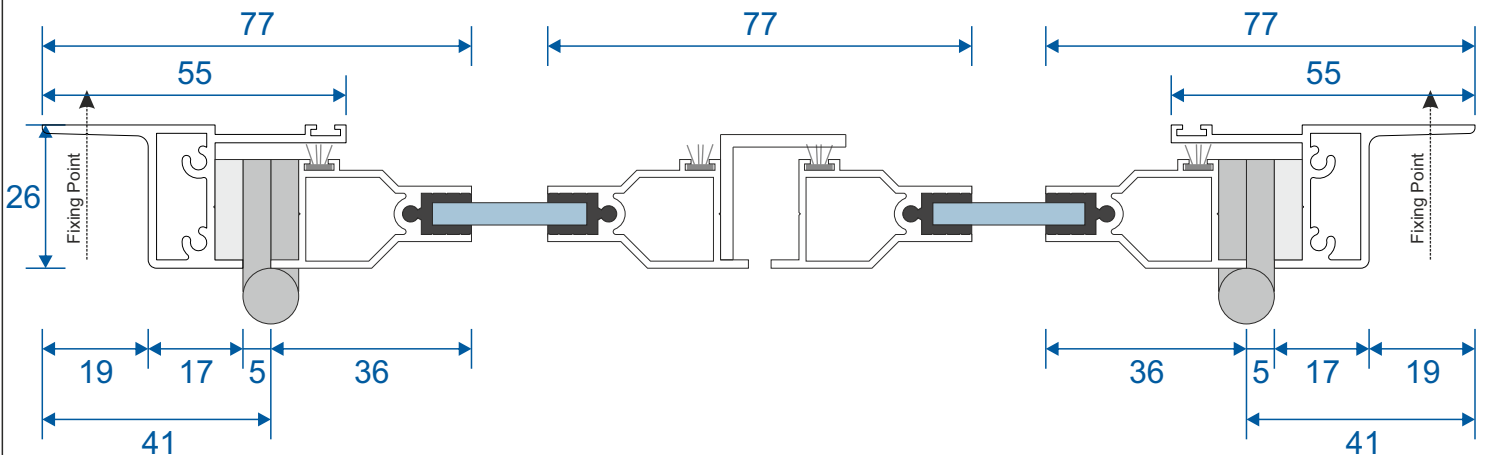
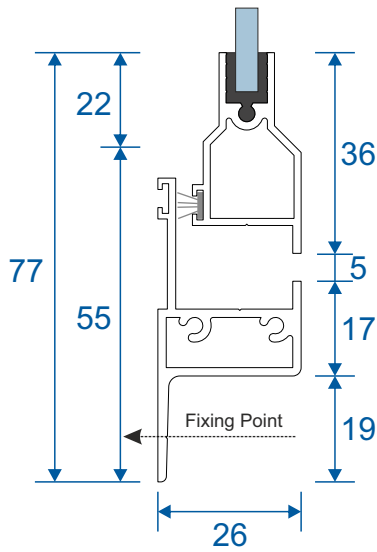


# Frame Sections

## Double Side Hung Butt Hinge Opener - Face Fix

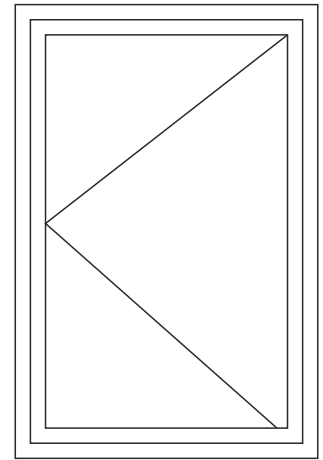
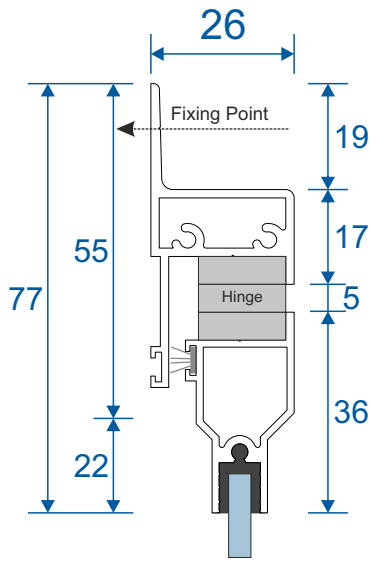


Double Butt Hinged  
Max Opening Angle: 170°±

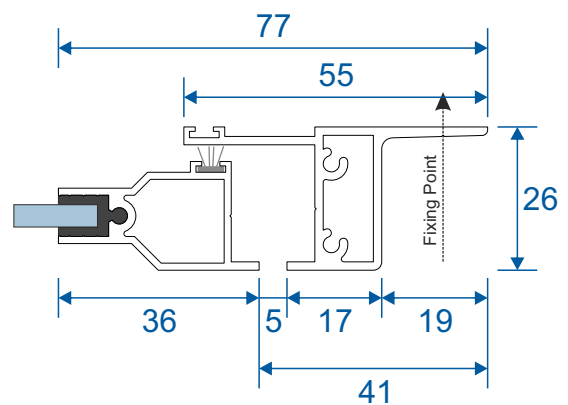
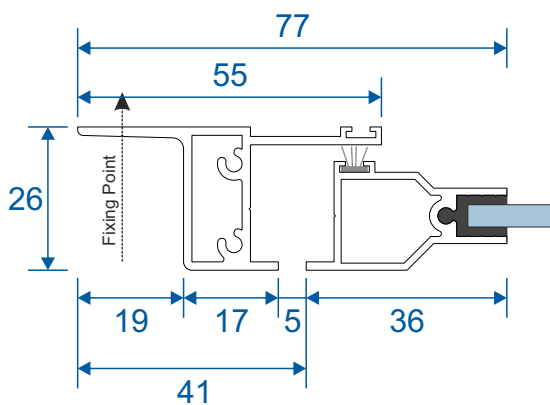
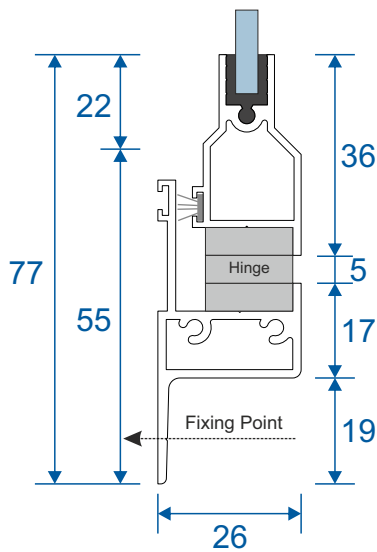


# Frame Sections

## Single Side Hung Friction Hinge Opener - Face Fix

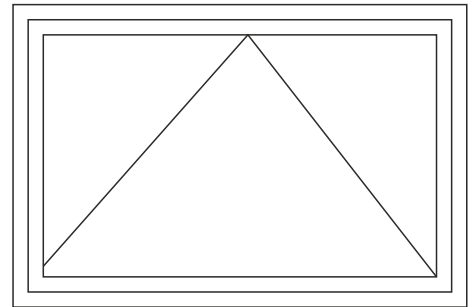
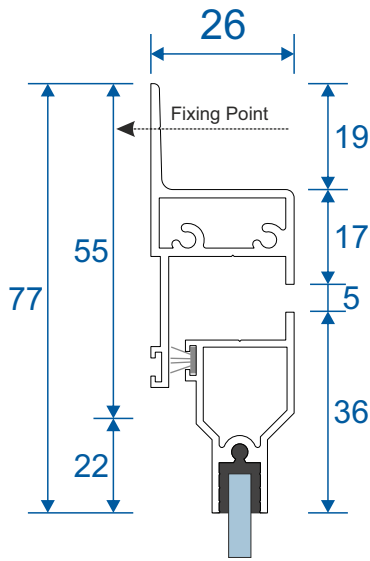


Single Friction Hinged  
Max Opening Angle:  $65^{\circ} \pm$

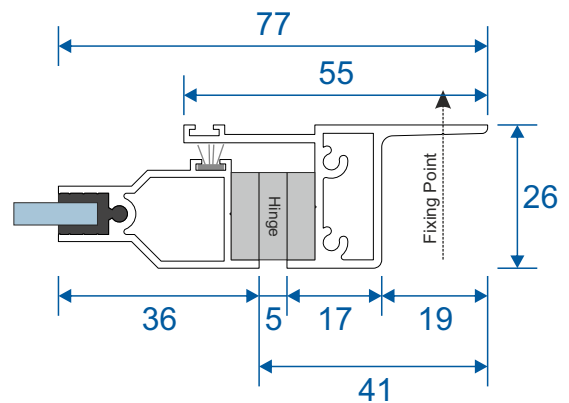
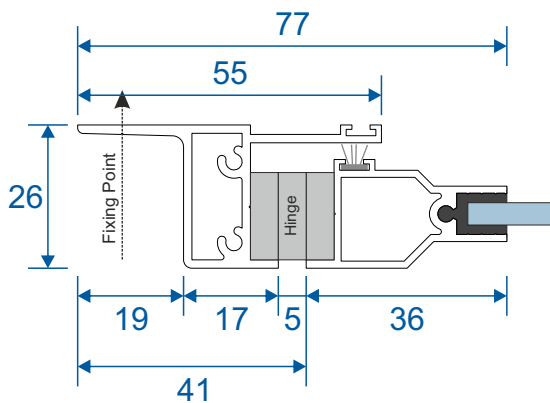
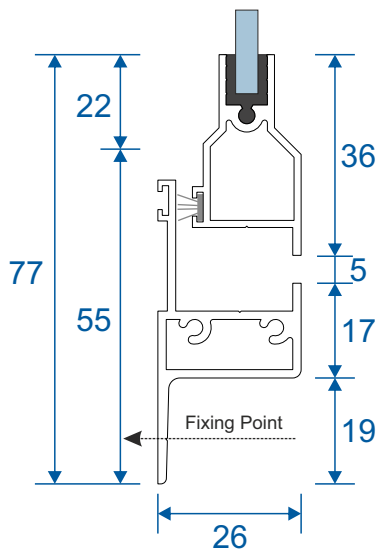


# Frame Sections

## Single Top Hung Friction Hinge Opener - Face Fix



Single Friction Hinged  
Max Opening Angle:  $65^\circ \pm$



### **Main Office & Factory**

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